10/27/93 11:4			MANPOWER ALLO	CATION		s CONFIDENTIAL
PROG NO	PROG NAME	ACTIVITY			<b>EMPLOYEE</b>	TIME
8	IR&DS	8A17	SUBJECTIVE SMOKING P.	ANELS		
			Cost Center:	2R2		
					LAM, KAI	0.1
					M/Y Subtotal for 2R2 / 8A17 :	
			Cost Center:	5R4		
			out outlier.		BEVIER, ELIZABETH	0.1
				•	CRAVOITA, THOMAS	0.1
					DEANE, KAREN	0.5
					DEANE, KAREN	0.55
					DUNAWAYJR, HARRIS	0.1
					FTD SUBJECTIVE PANE	
					HOSKIN, BONNIELEE	0.1
					KROUSTALIS, CHRISTO	
					MAXWELL, HOWARD	0.1
					PFLUBGER, JAMES	0.1
					RUZIAK, JOSEPH	0.1
					SHERRON, JAMES	0.1
					SKALAK, ROBERT	0.1
					SPRUILL, DAVID	0.1
					SWAIN, JAMES	0.1
					TAYLOR, BARBARA	0.1
					WILLIS, VIVIAN	0.1
					WOODSON, BEVERLEY	0.1
					YATRAKIS, GEORGE	0.1
					M/Y Subtotal for 5R4 / 8A17 :	4.55
			Cost Center:	5R5		
					ATKINSON-BALLOS, D	0.02
					M/Y Subtotal for 5R5 / 8A17:	
			Cost Center:	QZ93		
					JACKSONJR, ANDREW	0.1
					PARRISH, KARLA	0.1
					SHELTON, JANET	0.1
					M/Y Subtotal for QZ93 / 8A17:	0.3
					M/Y Total for 8A17:	5.07

10/27/93 11:4	7:44 AM	R&D 1994	MANPOWEI	R ALLO	CATION BY	ACTIVITY	Philip Morris C	CONFIDENTIAL
PROG NO	PROG NAME	ACTIVITY				EMP	LOYEE	TIME
8	IR&DS	8A18	ARD-METHODS	S,QC,REPOI	RTING, MAINTENA	NCE		
Ü			Ca	ost Center:	2R2			
						ARD 10	)-11	2
						ARD 7	9 .	1.25
						ARD A	TOP	0.35
						BASSF	IELD, RONALD	0.325
	•						S, BRUCE	0.3
						DAVIS	, RICHARD	0.1
	•					HAND	Y, BETTY	0.15
						JENSE	N, NANCY	0.15
						KINSE	R, ROBIN	0.2
						LEPHA	RDT, JOHN	0.2
						LYON	S-HART, JIMMY	0.2
						MARR	S, STEVEN	1
						RYAN	R, WILLIAM	0.5
						SUMP	TER, TERRY	0.4
							ASJR, CHARLES	0.1
							EN, JAN	0.25
						YANG	SZU-SUNG	0.3
						M/Y Subtotal f	or 2R2 / 8A18 :	าสกร
			Co	ost Center:	2R5			
						FERGU	ISON, ROBERT	0.15
						M/Y Subtotal f	or 2R5/8A18:	0%L:
			C	ost Center:	7R1			
						BLAN	CENSHIPII, ROBE	0.4
			<del></del>			M/Y Subtotal f	or 7R1/8A18:	04
						M/Y Tot	al for 8A18 :	8.325

10/27/93 11:47:46 AM		R&D 1994	MANPOWER ALLO	CATION BY ACTIVITY	Philip Morris CO	NFIDENTIAL
PROG NO	PROG NAME	ACTIVITY		EMP	LOYEE	TIME
8	IR&DS	8A19	PROCESS MONITORING			
			Cost Center:	2R2		
				DAVIE	ES, BRUCE	0.06
				KURTI	H, PATRICIA	0.06
				PARRI	ISH, MILTON	0.02
				M/Y Subtotal fo	or 2R2 / 8A19 :	Ų, į
			Cost Center:	2R5		
	•			LEYDI	EN, DONALD	0.2
				M/Y Subtotal for 2R5 / 8A19:		
				M/Y Tot	al for 8A19 :	(MA)

10/27/93 11:47:47 AM		R&D 1994	MANPOWER ALLOC	CATION BY ACTIVITY	Philip Morris CONFIDENTIAL
PROG NO	PROG NAME	ACTIVITY		EMPLO	OYEE TIME
8	IR&DS	8A20	CIGARETTE DESIGN (COM	PUTER AIDED)	
U	IKCDS				
		•	Cost Center:		1773 TO 3
				DANTE, I	
				KAO, JAN NGUYEN	
				M/Y Subtotal for	3R4/8A20: 2.07
			Cost Center:	5R3	
			``		N, KENNETH 0.02
				M/Y Subtotal for	
			Cost Center:	ED 5	***************************************
			Cost Center:	MAHER, I	ROBERT 0.3
•					N, DEBORAH 0.1
			·	M/Y Subtotal for	
			Cost Center:		
					ARLINGTON 0.1
				MARTIN,	
					GTON, ZELITA 0.1
				M/Y Subtotal for	5R6/8A20:
			Cost Center:	5R7	
				FLOYD, E	BARTON 0.1
				GOODMA	AN, BARBRO 0.1
				TAFUR, S	SUSAN 0.15
				M/Y Subtotal for	5R7 / 8A20 :
			Cost Center:	7R1	
				BEERS, F	RED 0.8
		•		BLANKE	NSHIPII, ROBE 0.02
				GOOD, B	ENNIE 0.25
				LEWIS, A	LICE 0.35
				LIPPS, RC	
				NEWBY,	
				STIMLER	, JACK 0.4
				M/Y Subtotal for	7R1 / 8A20 : 2.53
				M/Y Total	for 8A20 : 531

10/27/93 11:4	47:49 AM	R&D 1994	MANPOWER ALLOCATION BY	ACTIVITY	Philip Morris CO	NFIDENTIAL
<b>PROG NO</b>	PROG NAME	ACTIVITY		EMP	LOYEE	TIME
8	IR&DS	8A21	PAPER TECHNOLOGY SUPPORT			
		•	Cost Center: 5R7			
				BOKEL	MAN, GORDON	0.15
				FLOYD	, BARTON	0.1
				FORD,	FREDDIE	0.5
			•	GAUTA	M, NAVIN	0.1
				GOOD!	MAN, BARBRO	0.35
				PETER	S, MICHAEL	0.5
				TAFUR	, SUSAN	0.2
				TRIPPE	T, RAYMOND	0.5
		•		WILDS	, JOYCE	0.25
				M/Y Subtotal fo	or 5R7 / 8A21 :	-51/4
				M/Y Tota	al for 8A21 :	2.65

10/27/93 11:47:51 AM		R&D 1994	MANPOWER ALLO	ACTIVITY	Philip Morris CO	NFIDENTIAL	
<b>PROG NO</b>	PROG NAME	ACTIVITY			EMP	LOYEE	TIME
8	IR&DS	8A22	C & D PILOT PLANT OPE	RATIONS			
			Cost Center:	4R1			
					HOLL	AND, TOMMY	0.05
					M/Y Subtotal f	or 4R1/8A22:	· CATE
			Cost Center:	4R3			
					C&DP1	LOTPLANTS	8
					C&DP1	LOTPLANTS	2
					C&DPI	LOTPLANTS	14
			-		M/Y Subtotal for	or 4R3/8A22:	·2.
					M/Y Tot	al for 8A22 :	24,505

10/27/93 11:	47:53 AM	R&D 1994	MANPOWER ALLOCATION BY ACTIVITY	Philip Morris CO	NFIDENTIAL
PROG NO	<b>PROG NAME</b>	<b>ACTIVITY</b>	E	MPLOYEE	TIME
8	IR&DS	8A23	SEMI-WORKS		
			Cost Center: 4R5		
			SE	MIWORKS 10-11	3.7
			SE	MIWORKS 7-9	8
			SE	MIWORKS ATOP	• 34
			M/Y Subtots	al for 4R5 / 8A23 :	457
			м/у т	otal for 8A23 :	45.7

10/27/93 11:	10/27/93 11:47:54 AM		MANPOWER ALLOCATION BY	ACTIVITY	Philip Morris CON	VFIDENTIAL
PROG NO 8	PROG NAME IR&DS	ACTIVITY 8A24	FACILITY ENGINEERING & MAINTENANCE		LOYEE	TIME
			Cost Center: 4R2			
				FACILI	TYENGR 10-11	1
				FACILI	TYENGR 12+	1
				FACILI	TYENGR 7-9	5
				LOCAL	.10	23
				LOCAL	.203T	· 6
			-,	M/Y Subtotal fo	or 4R2/8A24 :	36
				M/Y Tota	al for 8A24 :	36

10/27/93 11:			MANPOWER ALLOCATION		
PROG NO	PROG NAME	ACTIVITY			IME
8	IR&DS	8A25	ADMINISTRATION - ADMINISTRATI	VE	
			Cost Center: 1R1		
				BUGG, JOY	1
				FOUNTAIN, D MORRIS, G	1
				OPOCENSKY, M	•
				STEWART, H	1
				M/Y Subtotal for 1R1 / 8A25:	5
			Cost Center: 2R2		
			·	MOORE, DELORISE	1
				M/Y Subtotal for 2R2 / 8A25:	) į
			Cost Center: 3R3		
				SATTERFIELD, MARY	1
				M/Y Subtotal for 3R3 / 8A25:	ĵ.
			Cost Center: 4R2		
				BUTLER, WENDY	1
				M/Y Subtotal for 4R2 / 8A25:	
			Cost Center: 4R4		
				ALLISON, JOANN	1
				M/Y Subtotal for 4R4 / 8A25:	
			Cost Center: 4R5		
				COOPER, JENNIFER	1
				M/Y Subtotal for 4R5 / 8A25:	1
			Cost Center: 5R2	•	
			·	SANDERFORD, FRANC	1
				M/Y Subtotal for 5R2 / 8A25:	Ĭ
k			Cost Center: 5R4		
				KHANALI, L	1
				M/Y Subtotal for 5R4 / 8A25:	1
			Cost Center: 5R5		
				WINSTON, N.	1

10/27/93 11:4	17:58 AM	<b>R&amp;D 1994 MANP</b>	OWER ALLO	<b>CATION BY</b>	ACTIVITY	Philip Morris	CONFIDENTIAL
PROG NO	PROG NAME	ACTIVITY			EMP	LOYEE	TIME
					M/Y Subtotal f	or 5R5 / 8A25 :	
			Cost Center:	5R8			
					BRAN	DFORD EURETA	1
					M/Y Subtotal fo	or 5R8/8A25:	
			Cost Center:	6R3			
					CLAR	ζ, P	1
					M/Y Subtotal fo	or 6R3/8A25:	7/27/2019
			Cost Center:	7R1			
					MOOD	Y, D	. 1
					M/Y Subtotal f	or 7R1/8A25:	

M/Y Total for 8A25:

10/27/93 11:			MANPOWER ALLO	CATION BY AC	TIVITY Philip Morris CON	NFIDENTIAL
PROG NO	PROG NAME	ACTIVITY			<b>EMPLOYEE</b>	TIME
8	IR&DS	8A26	ADMINISTRATION - MAN	IAGERIAL - DOMESTIC	?	
			Cost Center:	1R1		
					BURNLEY, H	1
					CARBONI, J	1
					ELLIS, C	0.65
					HOUGHTON, KEN	1
					LILLY, CLIFF	0.15
					MYRACLE, JIM	1
					WHIDBY, JERRY	0.1
				N	1/Y Subtotal for 1R1/8A26:	4.5
			Cost Center:	2R2		
					HANDY, BETTY	0.375
					KINSER, ROBIN	0.05
				N	1/Y Subtotal for 2R2 / 8A26 :	(18,5%)
			Cost Center:	2R5		
					FENNER, ROBERT	0.8
					FERGUSON, ROBERT	0.8
					NIXON, GERRY	0.48
				M	1/Y Subtotal for 2R5 / 8A26 :	2.08
			Cost Center:	3R3		
					GRANTHAM, PATRICIA	0.31
				M	1/Y Subtotal for 3R3 / 8A26:	· (X)
			Cost Center:	4R1		
					CALLAHAM, WILLIAM	0.35
					HOLLAND, TOMMY	0.35
					MOFFITT, ROBERT	0.75
		•			MURRAY, TYRONE	1
				M	I/Y Subtotal for 4R1 / 8A26 :	***************************************
			Cost Center:	4R2		
					BANKS, WILLIE	0.35
					FEE, MARK	0.35
				M	I/Y Subtotal for 4R2 / 8A26 :	0.7
			Cost Center:	4R4		
					POX, DAVID	0.1

10/27/93 11:	48:02 AM	R&D 1994 MANPO	OWER ALLOCATION	N BY ACTIVITY Philip Morris CO	VFIDENTIAL
<b>PROG NO</b>	PROG NAME	ACTIVITY	<b>EMPLOYEE</b>	TIME	
				NEPOMUCENO, JOSE	0.1
		•		M/Y Subtotal for 4R4 / 8A26:	0.0
			Cost Center: 5R1		
				BICKETT, JOSEPH	0.85
				COX, RICHARD	0.5
				COX, RICHARD	1
				DELLA CROSSE, F	0.9
		•		HERETICK, RICHARD	0.5
				LOPEZ, P. ALEJANDRO	0.85
				M/Y Subtotal for 5R1 / 8A26:	4.5
•			Cost Center: 5R3		
				AUTRY, DEBORAH	1
				BALDWIN, SHERYL	0.1
				newman, kenneth	0.1

SMITH, JUDITH

M/Y Subtotal for 5R3 / 8A26:

M/Y Total for 8A26:

10/27/93 11:	48:03 AM	R&D 1994 N	MANPOWER ALLO	CATION BY ACTIVITY	Philip Morris CON	FIDENTIAL
PROG NO	<b>PROG NAME</b>	ACTIVITY		EMI	PLOYEE	TIME
8	IR&DS	8A27	ADMINISTRATION - MAN	AGERIAL - INTERNATIONAL		
-			Cost Center:	5R1		
				BICK	ETT, JOSEPH	0.15
				DELL	A CROSSE, F	0.1
				HERE	TTICK, RICHARD	0.1
		•		LOPE	Z, P. ALEJANDRO	0.15
				M/Y Subtotal	for 5R1 / 8A27 :	0.5
			Cost Center:	5R3		
			·	SMITT	H, JUDITH	0.2
				M/Y Subtotal	for 5R3/8A27 :	0.2
			Cost Center:	QZ92		
				ALTE	ZER, CHARLES	1
				CLAR	K, STEVE	1
				CONF	ER, ALAN	1
				LIVE	LY, RONALD	1
				SLAG	LE, ROGER	1
				M/Y Subtotal fo	r QZ92 / 8A27 :	5
				M/Y To	tal for 8A27 :	54
M/Y Total	for Program No.	8 (IR&DS):				247/20

**R&D 1994 MANPOWER ALLOCATION BY ACTIVITY** Philip Morris CONFIDENTIAL 10/27/93 11:48:05 AM PROG NO **PROG NAME ACTIVITY EMPLOYEE** TIME 9A01 SECURITY R&DP 9 0.10 Cost Center: 7R1 0.85 M/Y Subtotal for 7R1 / 9A01:

2025602131

M/Y Total for 9A01:

10/27/93 11:	48:06 AM	R&D 1994	MANPOWER ALLO	CATION BY A	ACTIVITY Philip Morris CON	FIDENTIAL
PROG NO	PROG NAME	ACTIVITY			<b>EMPLOYEE</b>	TIME
9	R&DP	9A02	<b>R&amp;D PLANNING</b>			
_			Cost Center:	1R1		
·			Cost Center.		LILLY, CLIFF	0.15
			<del></del>		M/Y Subtotal for 1R1/9A02:	Live
			Cost Center:	2R5	· ·	
					ADKINS, RAY	0.35
					M/Y Subtotal for 2R5/9A02:	0.85
			Cost Center:	3R3		
					SEEMAN, JEFFREY	1
					M/Y Subtotal for 3R3/9A02:	100
			Cost Center:	7R1		
					ALLRED, MARK	0.15
					GOOD, BENNIE	0.15
					STIMLER, JACK	0.15
			,		M/Y Subtotal for 7R1/9A02:	Section (NY)
					M/Y Total for 9A02:	

0/27/93 11:	48:08 AM	<b>R&amp;D 1994 MANPOV</b>	WER ALLOCATION BY	ACTIVITY Philip Morris CONF	IDENTIAL
ROG NO	PROG NAME	ACTIVITY		EMPLOYEE	TIME
	R&DP	9A03 SAFETY, I	Cost Center: 1R1	World Burley	0.1
				M/Y Subtotal for 1R1/9A03;	**/* (i) <b>%</b> :
			Cost Center: 2R2		
		×10		FORTE, ROBERT	0.05
		1 1 6		GRIFF, MICHAEL	0.05
		$\sim \psi >$		HATHCOCKJR, STANLE	0.1
		O'W,		M/Y Subtotal for 2R2/9A03:	e e
		· ·	Cost Center: 3R3		
			Linda Keneen 1.0	BURRUSS, TAMMY	0.1
			Linda Review 1.0	FRISCH, ANDREW	1.25
			,	JONESJR, JAMES	1
				KAISER, RALPH	0.1
				KANG, JOHN	1
				PODRAZA, KENNETH	0.1
			·	M/Y Subtotal for 3R3 / 9A03:	TO SELL
			Cost Center: 5R4		
				HOSKIN, BONNIELEE	0.1
				MAIT, BARBARA	0.1
				M/Y Subtotal for 5R4/9A03:	100
			Cost Center: 5R6		
				WASHINGTON, ZELITA	0.04
				M/Y Subtotal for 5R6 / 9A03:	After OUS
			Cost Center: 7R1	Paul Nunnally	0.05~ /
				M/Y Subtotal for 7R1 / 9A03 :	205-0
				IN I SUDWINI IN /RI / PRVS .	SERVICES:
				M/V Total for QAQ3 .	Allerton M. D.

10/27/93 11:	48·10 AM	D & D 100 <i>A</i>	MANPOWER ALLO	CATION DV A	CTIVITY Philip Morrie (	CONFIDENTIAL
PROG NO	PROG NAME R&DP	ACTIVITY 9A04	TECNOLOGY ID, ASSESSM		EMPLOYEE	TIME
			Cost Center:	2R1	SOLANA, RICHARD	0.02
			//		M/Y Subtotal for 2R1/9A04:	ONŽ.
			Cost Center:	2R5		
					ADKINS, RAY	0.25
					NIXON, GERRY	0.02
				-	M/Y Subtotal for 2R5 / 9A04:	CP.
			Cost Center:	7R1		
					ALLRED, MARK	0.2
			ſ	. 4	BUCKNER, RONNIE	0.1
				394	DAUGHTRY, BRANT	0.15
		- $        -$	m (1	Mars .	GOOD, BENNIE	0.15
	1	, la.	V	vo pm o 1	GREENE, RANDY	0.1
	\ \ \ \	My was	· 1	Who a list is	LATIF, NICK	0.1
	•	0		4) VI	LIPPS, ROBIN	0.2

PALESIS, JOHN

STIMLER, JACK

0.2

0.45

10/27/93 11:48:12 AM

## **R&D 1994 MANPOWER ALLOCATION BY ACTIVITY**

Philip Morris CONFIDENTIAL

PROG NO **PROG NAME** R&DP

**ACTIVITY** 

**EMPLOYEE** 9A05 CONTINUOUS IMPROVEMENT(FORUM, DIVERSITY, ETC.)

Cost Center: 1R1

ELLIS, C

M/Y Subtotal for 1R1 / 9A05:

Cost Center: 2R2

KINSER, ROBIN

0.05 M/Y Subtotal for 2R2/9A05:

Cost Center: 2R5

FENNER, ROBERT FERGUSON, ROBERT

0.2 0.05

TIME

0.15

M/Y Subtotal for 2R5 / 9A05:

Cost Center: 3R3

GRANTHAM, PATRICIA HAYES, CYNTHIA

0.05 0.05

M/Y Subtotal for 3R3/9A05:

M/Y Subtotal for 3R4/9A05:

Cost Center: 3R4

205 0.05

(XIL)

18

Cost Center: 3R5

0.025

M/Y Subtotal for 3R5 / 9A05:

NICHOLS, CONNIE

Cost Center: 4R1

HOLLAND, TOMMY MOFFITT, ROBERT

0.1 0.16

M/Y Subtotal for 4R1 / 9A05:

Cost Center: 4R2

MCLAUGHLINJR, GEOR OLIVER, KEITH

0.05 0.05

M/Y Subtotal for 4R2/9A05:

Cost Center: 4R3

LIEBERMAN, PAMELA

0.05 0.05

NICHOLS, WALTER

	10	27	193	1	I	:4	8:1	14	AM	
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## **R&D 1994 MANPOWER ALLOCATION BY ACTIVITY**

Philip Morris CONFIDENTIAL

**PROG NAME** PROG NO

**ACTIVITY EMPLOYEE** PARKERIR, MARTIN

TIME 0.05

M/Y Subtotal for 4R3 / 9A05 : 0.15

Cost Center: 4R4

**FOX, DAVID** PITTSJR, ROBLEY 0.05

VANMALSSEN, MARK

0.05 0.05

M/Y Subtotal for 4R4 / 9A05:

ROMIG, GARY

(J.L.

Cost Center: 4R5

**GILBERT, MICHAEL** 

0.25 0.05

M/Y Subtotal for 4R5 / 9A05:

Œ

Cost Center: 5R2

CORREA, EDILIA **ENNIS, DANIEL** 

0.1 0.05

KUESTEN, CARLA M/Y Subtotal for 5R2/9A05:

0.03 (X)

Cost Center: 5R3

NEWMAN, KENNETH

M/Y Subtotal for 5R3 / 9A05:

0.03

Cost Center: 5R4

CRAVOTTA, THOMAS

0.05

WILLIS, VIVIAN M/Y Subtotal for 5R4/9A05: 0.05

Cost Center: 5R5

MAHER, ROBERT

SPRUILL, JANET

0.05 0.05

M/Y Subtotal for 5R5 / 9A05:

Cost Center: 5R6

FINLEY, ARLINGTON

0.03

Cost Center: 6R2

**BANTY, TAMARA** 

M/Y Subtotal for 5R6 / 9A05:

0.025

CONFIDENTIAL	BY ACTIVITY Philip Morris	CATION B	WER ALLO	R&D 1994 MANP	48:16 AM	10/27/93 11:4
TIME	EMPLOYEE			ACTIVITY	PROG NAME	PROG NO
0.025	M/Y Subtotal for 6R2/9A05:					
		6R3	Cost Center:			
0.05	SPIELBERG, CINDY					
SIME	M/Y Subtotal for 6R3/9A05:					
		P21	Cost Center:			
0.025	BOWLES, VALARIE					
- 100 Per 1900 Per	M/Y Subtotal for P21/9A05:					
		QZ93	Cost Center:			
0.05	HICKLEJ					
CAU-	M/Y Subtotal for QZ93/9A05:					
3866	M/V Total for 0A05	•			•	

S0S2602137

M/Y Total for Program No.9 (R&DP):

10/27/93 11:48:17 AM

**R&D 1994 MANPOWER ALLOCATION BY ACTIVITY** 

Philip Morris CONFIDENTIAL

PROG NO PROG NAME

**ACTIVITY** 

**EMPLOYEE** 

TIME

**Grand Total:** 

611.98

S0S2602138